

This attestation is granted to:

SOUTH WEST METAL FINISHING LIMITED

ALPHINBROOK ROAD

EX2 8TJ - EXETER - GB

This attestation demonstrates recognition of Airbus Commercial Aircraft qualification for:

- **Special Process (SP):**

  02 SURFACE TREATMENTS

  04 HEAT TREATMENT

- **Non Destructive Testing (NDT):**

  DIRECT READING

  MAGNETIC PARTICLE INSPECTION

  MATERIAL EVALUATION

  PENETRANT

Note:
The official and updated qualification database remains QSPL (Qualified Special Process List) for SP and NDT published on www.airbus.com.

Attestation Issuance Date: 10/04/2026

AIRBUS

Special Processes (SP) as listed in Airbus Commercial Aircraft QSPL for

SOUTH WEST METAL FINISHING LIMITED - (241019)

Family	Process Specification (PS) Ref	PS Title	Site	Process Intstruction (PI) Ref	PI Title	Status	Expiry Date (In case of authorisation to proceed)	Limitations
02 SURFACE TREATMENTS	ABP1-2344	CLEANING AND SURFACE IMPROVEMENT BY BLASTING		ABP1-2344	CLEANING AND SURFACE IMPROVEMENT BY BLASTING	QUALIFIED WITH LIMITATIONS		Stainless steel and aluminium only
02 SURFACE TREATMENTS	ABP1-4041	CADMIUM PLATING OF STEELS NICKEL ALLOYS & COPPER ALLOYS		ABP1-4041	CADMIUM PLATING OF STEELS NICKEL ALLOYS & COPPER ALLOYS	QUALIFIED		
02 SURFACE TREATMENTS	ABP1-4042	HARD CHROMIUM PLATING		ABP1-4042	HARD CHROMIUM PLATING	QUALIFIED		
02 SURFACE TREATMENTS	ABP1-4049	PREPARATION OF METALLIC MATERIALS FOR PLATING		ABP1-4049	PREPARATION OF METALLIC MATERIALS FOR PLATING	QUALIFIED		
02 SURFACE TREATMENTS	ABP1-5058	CHROMATE PASSIVATION OF CADMIUM AND ZINC		ABP1-5058	CHROMATE PASSIVATION OF CADMIUM AND ZINC	QUALIFIED		
04 HEAT TREATMENT	ABP3-1115	STRESS RELIEVING HEAT TREATMENT OF STEELS AND NICKEL ALLOYS		ABP3-1115	STRESS RELIEVING HEAT TREATMENT OF STEELS AND NICKEL ALLOYS	QUALIFIED WITH LIMITATIONS		Method 1 (stress relieving in a furnace)
02 SURFACE TREATMENTS	AIPS02-04-006	ELECTROLYTIC ZINC-NICKEL PLATING		AIPI02-04-006	ELECTROLYTIC ZINC-NICKEL PLATING	QUALIFIED WITH LIMITATIONS		NON PAINTED PARTS
02 SURFACE TREATMENTS	AIPS02-04-013	NON CHROMIUM (VI) PASSIVATION FOR CADMIUM PLATING		AIPI02-04-013	NON CHROMIUM (VI) PASSIVATION FOR CADMIUM PLATING	QUALIFIED WITH LIMITATIONS		only for immersion (method 1) using SOCOSURF TCS/SCOP passivation
02 SURFACE TREATMEN	AIPS02-04-015	ELECTROLYTIC ZINC-NICKEL PLATING – EXTENDED RANGE		AIPI02-04-015	ELECTROLYTIC ZINC-NICKEL PLATING EXTENDED RANGE	QUALIFIED WITH LIMITATIONS		ZnNi plating following QCS240508 validated by AIRBUS Engineering

Special Processes (SP) as listed in Airbus Commercial Aircraft QSPL for

SOUTH WEST METAL FINISHING LIMITED - (241019)

Family	Process Specification (PS) Ref	PS Title		Process Intstruction (PI) Ref	PI Title	Status	Expiry Date (In case of authorisation to proceed)	Limitations
TS								
02 SURFACE TREATMENTS	AIPS02-05-005	PASSIVATION OF CORROSION RESISTANT STEEL		AIPI02-05-005	PASSIVATION OF CORROSION RESISTANT STEEL	QUALIFIED WITH LIMITATIONS		PARTS WITHOUT PICKLING STEP
04 HEAT TREATMENT	AIPS04-03-001	HEAT TREATMENT OF STEELS		AIPI04-03-001	HEAT TREATMENT OF STEELS	QUALIFIED WITH LIMITATIONS		stress relieving and hydrogen de-embrittlement only

Non Destructive Tests (NDT) as listed in Airbus Commercial Aircraft QSPL for

SOUTH WEST METAL FINISHING LIMITED - (241019)

Sub Family	Process Specification(PS) Ref	PS Title	Site	Process Intstruction(PI) Ref	PI Title	Status	Expiry Date (In case of authorisation to proceed)	Limitations
MATERIAL EVALUATION	ABP6-5225	TESTING OF STEELS AFTER MACHINING BY ETCH INSPECTION		ABP6-5225	TESTING OF STEELS AFTER MACHINING BY ETCH INSPECTION	QUALIFIED		
MAGNETIC PARTICLE INSPECTION	ABP6-5229	TESTING BY MAGNETIC PARTICLE FLAW DETECTION		ABP6-5229	TESTING BY MAGNETIC PARTICLE FLAW DETECTION	QUALIFIED		
PENETRANT	ABP6-5230	TESTING BY PENETRANT FLAW DETECTION		ABP6-5230	TESTING BY PENETRANT FLAW DETECTION	QUALIFIED WITH LIMITATIONS		LIMITED TO S2 WATER WASHABLE AND S3 POST EMULSIFIABLE
PENETRANT	AITM6-1001	PENETRANT INSPECTION		AITM6-1001	PENETRANT INSPECTION	QUALIFIED WITH LIMITATIONS		S2 water washable and S3 post-emulsifiable method only
MAGNETIC PARTICLE INSPECTION	AITM6-2001	MAGNETIC PARTICLE INSPECTION		AITM6-2001	MAGNETIC PARTICLE INSPECTION	QUALIFIED		
MATERIAL EVALUATION	AITM6-3006	TESTING OF STEELS AFTER MACHINING BY ETCH INSPECTION		AITM6-3006	TESTING OF STEELS AFTER MACHINING BY ETCH INSPECTION	QUALIFIED		
MATERIAL EVALUATION	AITM6-9004	INSPECTION FOR CONFIRMATION OF THE ANODISING PROCESS (BASED UPON MEASUREMENT OF SURFACE RESISTANCE)		AITM6-9004	INSPECTION FOR CONFIRMATION OF THE ANODISING PROCESS (BASED UPON MEASUREMENT OF SURFACE RESISTANCE)	QUALIFIED		
DIRECT READING	ISO2178	NON-MAGNETIC COATINGS ON MAGNETIC SUBSTRATES; MEASUREMENT OF COATING THICKNESS; MAGNETIC METHOD		ISO2178	NON-MAGNETIC COATINGS ON MAGNETIC SUBSTRATES; MEASUREMENT OF COATING THICKNESS; MAGNETIC METHOD	QUALIFIED		

Non Destructive Tests (NDT) as listed in Airbus Commercial Aircraft QSPL for

SOUTH WEST METAL FINISHING LIMITED - (241019)

Sub Family	Process Specification(PS) Ref	PS Title		Process Intstruction(PI) Ref	PI Title	Status	Expiry Date (In case of authorisation to proceed)	Limitations
DIRECT READING	ISO2360	NON-CONDUCTIVE COATINGS ON NON-MAGNETIC ELECTRICALLY CONDUCTIVE BASIS MATERIALS - MEASUREMENT OF COATING THICKNESS - AMPLITUDE-SENSITIVE EDDY CURRENT METHOD		ISO2360	NON-CONDUCTIVE COATINGS ON NON-MAGNETIC ELECTRICALLY CONDUCTIVE BASIS MATERIALS - MEASUREMENT OF COATING THICKNESS - AMPLITUDE-SENSITIVE EDDY CURRENT METHOD	QUALIFIED		