

Ref: SQA/19/436  
Date: 28<sup>th</sup> November 2019

South West Metal Finishing Ltd  
Alphenbrook Road  
Marsh Barton  
Exeter, Devon  
EX3 8TJ

**FAO: Quality Manager –**  
**Subject: Amendment of Leonardo Helicopter Division Supplier Approval**

Dear Sir/Madam,

Please find enclosed an amended Leonardo Helicopter Division “**STATEMENT OF APPROVAL No. LH/1603**” and “**Scope of Approval**”, incorporating the changes detailed below.

Your amended Approval Scope defines the type and scope of approval for products and/or services you may supply in furtherance of any Leonardo Helicopter Division contract and supersedes all previous issues.

Your approval as a Supplier to Leonardo Helicopter Division remains at all times conditional upon your Company’s continued compliance to both Leonardo Helicopter Division’s QRS01 ‘Quality Requirements for a Supplier’ and our Purchase Order requirements. Failure to comply with these requirements will result in the removal of your approval as a supplier to Leonardo Helicopter Division.

In addition, approval of your Company’s Quality Management System by Leonardo Helicopter Division SQA shall not relieve your Company of its own responsibility to supply products conforming to the requirements of any Leonardo Helicopter Division Purchase Order/Contract and/or Agreement.

The changes / extensions in your scope are as follows:

- Amendment to Scope – Add WHPS 045 & Scope tidy to remove codes now covered under other approvals

If any of the details of your Approval are erroneous, please inform David Jeffery email: [david.jeffery@leonardocompany.com](mailto:david.jeffery@leonardocompany.com) as a matter of urgency.

Yours faithfully,  
For Leonardo Helicopter Division

Head of Quality System

  
\_\_\_\_\_  
Roberto Pias



Ref: SQA/19/436

<b>Supplier Acknowledgment</b>		
<b>Company Name:</b>		
<b>Name:</b>		
<b>Title:</b>		
<b>Date:</b>		<b>Signature:</b>
<b>(To be returned duly signed to Leonardo Helicopter Division Supplier Quality Assurance – email: <a href="mailto:AWSUPPLIERQUALITYASSURANCE.AW@LEONARDOCOMPANY.COM">AWSUPPLIERQUALITYASSURANCE.AW@LEONARDOCOMPANY.COM</a>)</b>		

XX  
Encl.



***Statement of Approval  
No. : LH/1603***

***This is to Certify that  
SOUTH WEST METAL FINISHING LTD.***

***ALPHINBROOK ROAD, MARSH BARTON,  
EXETER  
Devon  
EX2 8TJ  
UNITED KINGDOM***

***is hereby approved as a Supplier to***

***Leonardo Helicopters***

***in accordance with QRS01 'Quality Requirements for Suppliers',  
the scope of which is defined within the attached  
Scope of Approval***

***Date of Issue: 28 November 2019***

**For, and on behalf of  
Leonardo Helicopters**

A handwritten signature in black ink, appearing to read "Roberto Pias", written over a horizontal line.

**ROBERTO PIAS - Head of Quality System**

**This certificate unless cancelled, suspended or revoked shall continue in effect indefinitely**



**LEONARDO**  
HELICOPTERS

## *Scope of Approval* *No. : LH/1603*

**Supplier SAP No:** 21005458  
**Supplier Name:** SOUTH WEST METAL FINISHING LTD.  
**Address:** ALPHINBROOK ROAD, MARSH BARTON,  
EXETER  
Devon  
EX2 8TJ  
UNITED KINGDOM

**Has been granted the following Scope of Approval:**

**Approval Status:** FULLY APPROVED

**Type of Supplier:** OFFLOAD  
SUB-CONTRACTOR

**General:** SQA-012 - Approved for Offload in support of AWL's Part 21G  
and 145 activities.  
SVP-019 - AW Delegated Inspection Authority (DIA)

**Process:** M11 - WHPS 439 Hardness Testing Steel With UTS 1000 to 1700  
MPA (330 to 500Hv)  
M13 - WHPS 439 Hardness Testing Of Metallic Materials Of UTS  
Less Than 1000MPA (330Hv)  
M30 - WHPS 439 Conductivity Testing Of Aluminium Alloys  
N01 - WHPS 001 Magnetic Flaw Detection  
N31 - AWPS003X Magnetic Flaw Detection  
N33 - AWPS006X/A/2 Penetrant Flaw Detection Type 1, Method A,  
Sensitivity Level 2  
N36 - AWPS006X/D/3 Penetrant Flaw Detection Type 1, Method D,  
Sensitivity Level 3  
N41 - AWPS002X Etch Inspection of hardened steel parts

**For, and on behalf of Leonardo Helicopters**

  
\_\_\_\_\_  
**ROBERTO PIAS** - Head of Quality System

**Issue Date:** 28 November 2019

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## *Scope of Approval* *No. : LH/1603*

- P02 - WHPS 030 Alocrom 1200
- P06 - WHPS 257 Cadmium Plating
- P08 - WHPS 093 Compressive Nickel Plate
- P10 - WHPS 259 Hard Chrome On Steel
- P11 - WHPS 180 Silver Plate
- P12 - WHPS 077 Chromic Acid Anodising Of Aluminium For Adhesive Bonding (Treatment Code D7)
- P13 - WHPS 258 Sulphuric Anodising Of Aluminium
- P17 - WHPS 148 Tin Plating
- P19 - WHPS 077 Chromic Acid Anodising Of Aluminium For Painting (Treatment Code D1)
- P20 - WHPS 200 Electroless Nickel Plating
- P22 - WHPS 300 Sulphuric Anodising Of Titanium
- P26 - WHPS 053 Copper Plating
- P31 - WHPS 061 Passivation Of Stainless Steel
- P45 - WHPS 094 Application of Etch Primers (Local)
- P52 - WHPS 264 Stripping Of Electroplate
- P58 - WHPS 174 Dyeing Of Cadmium Plated Parts.
- P66 - WHPS 031 Part D Phosphating
- P67 - WHPS 031 Part E Phosphating
- S23 - STA100-80-06 ELECTROLYTIC CADMIUM PLATING
- U84 - AMS-QQ-P-416 Plating, Cadmium Electro-deposited
- W36 - Zinc Nickel Plating. See DQP Certificate

For, and on behalf of Leonardo Helicopters



ROBERTO PIAS - Head of Quality System

Issue Date: 28 November 2019

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